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TA系列全自动糊盒机 (适用于微型瓦楞纸板及卡纸)
Folder Gluer For Micro-corrugated & Cardboard Box

TA SERIES



上海旭恒精工机械制造有限公司
Shanghai Eternal Machinery Co., Ltd.

TA650/900/1100

全自动糊盒机 (适用于微型瓦楞纸板及卡纸)

Folder Gluer – For Micro-corrugated & Cardboard Box



收纸部 / DELIVERY SECTION

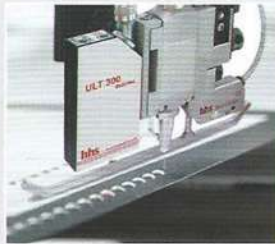
- 收纸部上压带压力范围采用气动可调方式。
- 额外的海绵带更适用于盒堆低凹部分的压著。
- 可与打包机 (选配) 联机使用, 在高速计数收料下, 可减少人力、提升装箱效率。
- Pneumatic upper carrier is adjustable vertically to obtain perfect pressure on glued boxes.
- Extra sponge belt for positive pressing at lower area of the box shingled delivery.
- Ready to be in-line with J-packer (optional) to save manpower and increase package efficiency at high speed production.



- 触摸屏主控制面板使操作简易快捷。
- 整机无线遥控功能, 使得换单调机更方便操作。
- User friendly touch screen main control panel.
- Ease-of-use remote control thought out the machine for job set-up.



- 塞纸检测装置。
- 计数装置。
- 阻动踢平装置确保盒型前边定位。
- Box jam-up detector.
- Batch counter as standard.
- Stopper at Trombone section ensure box lead edge squaring .



上胶系统 / GLUING SYSTEM

- 标配采用机械式下糊筒装置。
- 选配上糊筒装置。
- 选配电子喷胶系统。
- Standard lower glue pots, each left and right side.
- Optional upper glue pots, each left and right side.
- Optional electronic gluing system.

勾底部 / LOCK BOTTOM SECTION

- 勾底配件安装简便，容易操作且调整稳定。
- 伺服后勾系统 (选购)。
- Optional servo-drive back fold system.
- User-friendly & stable bottom lock system easy for mounting.



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飞达部

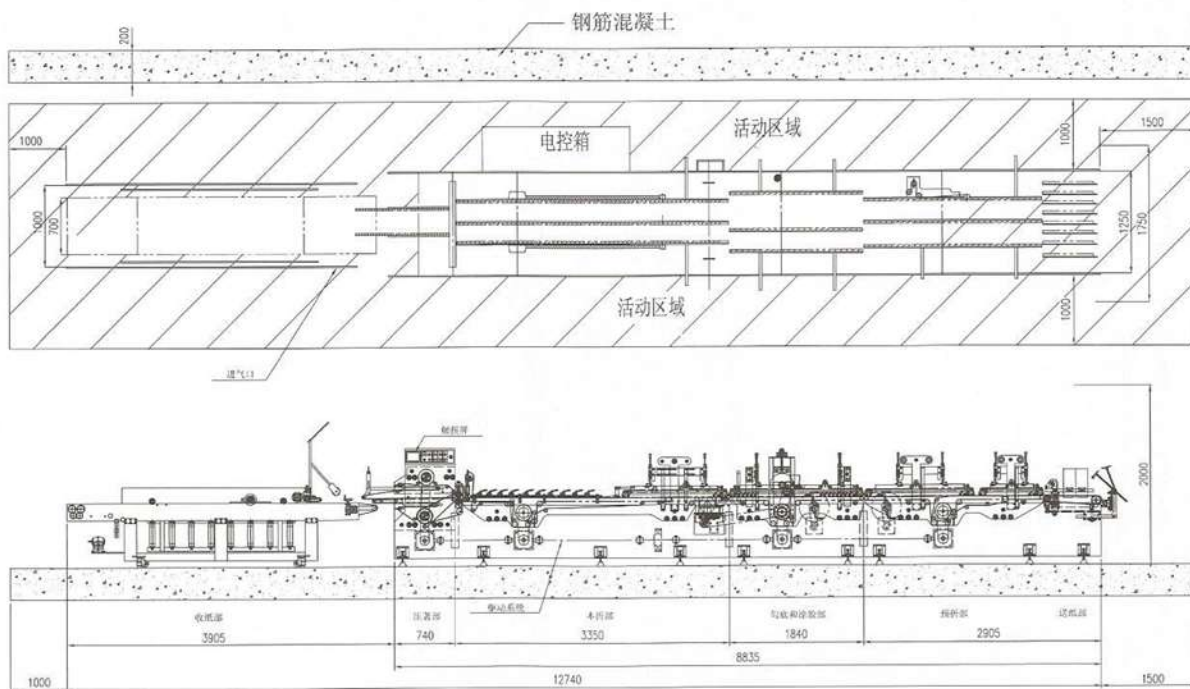
FEEDER SECTION

- 两个标准送纸门闸及一个用于异形盒和较宽盒型的辅助门闸。
- 托纸杆配有高性能振动马达，确保走纸的高效稳定。
- 八条可独立调节送纸皮带确保校机简便，送纸平稳顺畅。
- 可选购吸风送纸装置。
- Two feeder gates for standard box, and one assist feeder gate for odd and wider boxes.
- Vibration system with supporting bars for efficiency and stable feeding.
- Eight individually adjustable feed belts ensure easy set-up and smooth feeding.
- Optional suction feeding system.

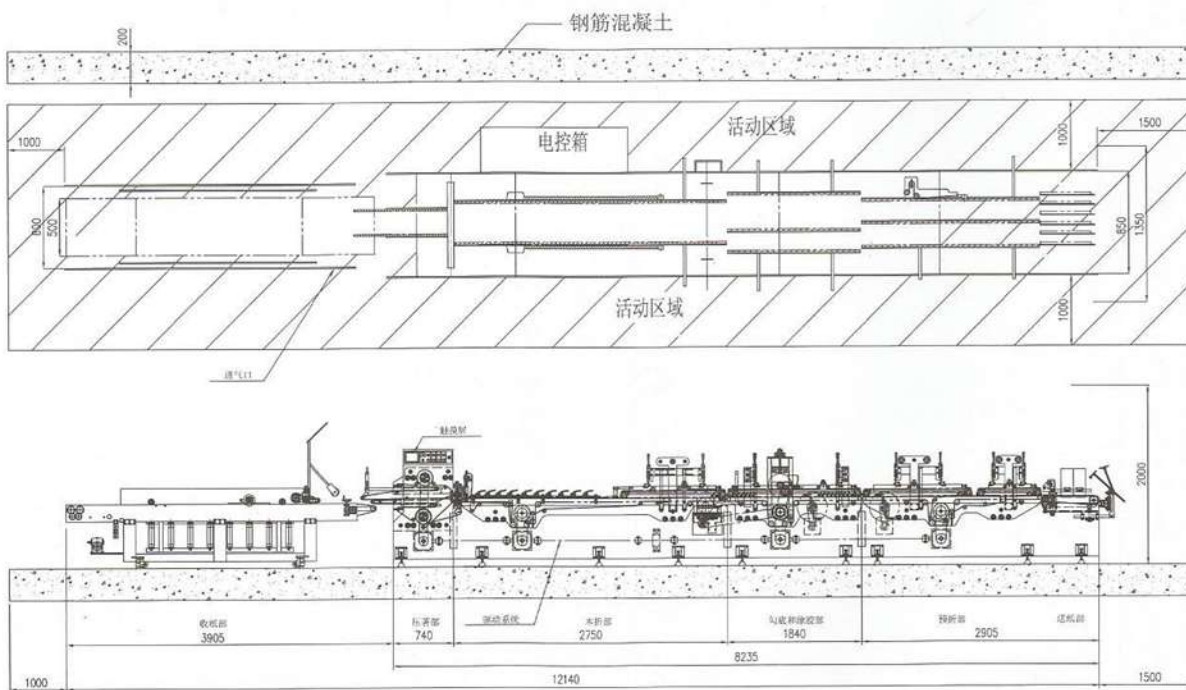


TA系列地基图 FLOOR PLAN

TA900/TA1100 全自动糊盒机平面图 FLOOR PLAN



TA650 全自动糊盒机平面图 FLOOR PLAN



单位 unit : mm

TA系列 全自动糊盒机 TA SERIES FOLDER GLUER

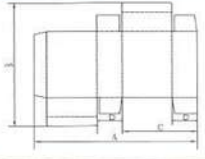
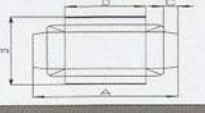
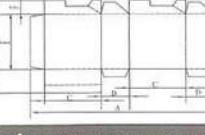
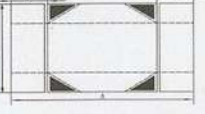
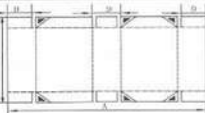
适用范围 Stock Range

卡纸可达 800g/m²,瓦楞纸可达 E瓦楞
Solid board up to 800g/m², Corrugated up to E-Flute

基本形式 Fundamental pattern

直线边贴盒、2侧边贴盒、勾底盒、4/6角盒
Straight Line, Double Sides, Crash-Bottom Lock, 4/6-Corner

	TA650	TA900	TA1100
皮带最高速度 Max Belt Speed	325 m/min	325 m/min	325 m/min
主电机功率 Main Power	15Kw	22Kw	22Kw
机器长度 Overall Length	12140 mm	12740 mm	12740 mm
总重量 Total weight	7000 kg(C3)	7800 kg(C3)	8000 kg(C3)

技术参数 TECHNICAL DATA		TA 650	TA900	TA1100
直线盒 Straightline Cartons 	A mm(in)	100-700(3.9-27.5) 78-700(3-27.5)**	120-900(4.7-35.4) 80-900(3.1-35.4)**	120-1100(4.7-43.3) 80-1100(3.1-43.3)**
	B mm(in)	55-800(2.2-31.5)	55-900(2.2-35.4)	55-900(2.2-35.4)
	C mm(in)	55-340(2.2-13.4)	55-440(2.2-17.3)	55-540(2.2-21.2)
	D mm(in)	8(0.3)	8(0.3)	8(0.3)
	(** 需配有小盒折盒装置) (** with small box folding device)			
两侧边贴盒 Double Sides/Double Wall 	A mm(in)	160-500 (6.3-19.7)	175-650 (6.9-25.6)	175-710 (6.9-28)
	B mm(in)	160-700 (6.3-27.5)	160-900 (6.3-35.4)	160-900 (6.3-35.4)
	C min. mm(in)	30-100 (1.2-3.9)	30-150 (1.2-5.9)	30-150 (1.2-5.9)
	D min. mm(in)	-	-	85-830
勾底盒 Bottomlock Cartons 	A mm(in)	150-675 (5.9-26.6)	160-875 (6.3-34.4)	160-1075 (6.3-42.3)
	B mm(in)	120-800 (4.7-31.5)	150-900 (5.9-35.4)	150-900 (5.9-35.4)
	C min. mm(in)	40 (1.57)	47 (1.85)	47 (1.85)
	D min. mm(in)	30 (1.2)	30 (1.2)	30 (1.2)
	E min. mm(in)	65 (2.56)	65 (2.56)	65 (2.56)
	F min. mm(in)	28 (1.1)	28 (1.1)	28 (1.1)
4角盒 4-Corner Collapsible Boxes 	A mm(in)	160-550 (6.3-21.6)	175-700 (6.9-27.5)	175-760 (6.9-30)
	B mm(in)	160-700 (6.3-27.5)	160-900 (6.3-35.4)	160-900 (6.3-35.4)
	D mm(in)	30-100 (1.2-3.9)	30-150 (1.2-5.9)	30-150 (1.2-5.9)
6角盒 6-Corner Collapsible Boxes 	A mm(in)	280-600(11.0-23.6)	300-850(11.8-33.5)	300-1050 (11.8-41.3)
	B mm(in)	160-700 (6.3-27.5)	160-900 (6.3-35.4)	160-900 (6.3-35.4)
	D mm(in)	30-100 (1.2-3.9)	30-150 (1.2-5.9)	30-150 (1.2-5.9)

由于技术改良, 制造商保留权利修改有关参数及功能, 恕不另行通知。
In the interest of product improvement, the manufacturer reserves its right to change specifications and features without notice.

Agent 代理商:

BRAUSSE  上海旭恒精工机械制造有限公司
Shanghai Eternal Machinery Co., Ltd.

内销部/工厂地址:

上海市嘉定区安亭镇泰顺路1125号
邮编: 201814
电话: 021-59502451 59502481-2487
传真: 021-59502477
邮箱: sales@eterna-shanghai.com
网址: www.eterna-group.com

Shanghai Plant:

No. 1125 Taishun Road, Anting Town,
Jiading District, Shanghai, 201814 China
Tel: + 86-21-59502451 59502481-2487
Fax: + 86-21-59502477
E-mail: sales@eterna-shanghai.com

外销部:

上海市徐汇区斜土路2601号嘉汇广场T1幢
13楼AB座
邮编: 200030
电话: 021-64262538
传真: 021-64262153
邮箱: export@eterna-shanghai.com

International Sales Dept:

T1/13AB, Gateway Plaza, No. 2601 Xietu Road,
Shanghai, 200030, China
Tel: + 86-21-64262538
Fax: + 86-21-64262153
E-mail: export@eterna-shanghai.com
Website: www.eterna-group.com